



*The City of Tukwila is pleased to recognize  
the 2014 Tukwila Green Works  
Business of the Year:*

## **Mighty-O Donuts!**

### **Mighty-O Donuts ([mighty.com](http://mighty.com))**

- composts food waste that can not be donated to local shelters
- recycles or composts 70% of their waste
- reduced garbage by more than 50% in the last year



Your Tukwila business can join the Tukwila Green Works program too! The City of Tukwila also provides free assistance to help Tukwila businesses reduce waste and increase recycling.

*Contact us for more details.*

[www.tukwilawa.gov/recycling/busassistrecog.html](http://www.tukwilawa.gov/recycling/busassistrecog.html)

for an online application or call 206-352-9565

or email [recycle@tukwilawa.gov](mailto:recycle@tukwilawa.gov)



**TUKWILA  
business  
RECYCLES**

# City of Tukwila “Business Recycler of the Year” Hall of Fame!

Since 2006, the City of Tukwila Business Recycling Program has selected an outstanding “Business Recycler of the Year.” Each year, businesses that join the Tukwila Green Works program are eligible for this award. These businesses exhibit excellence in recycling, buying recycled products, reducing waste as well as conserving resources such as energy and water. For more information on the Business Recycler of the Year program or to apply for the Tukwila Green Works Program, contact the City at [recycle@tukwilawa.gov](mailto:recycle@tukwilawa.gov).

## 2013: King County Housing Authority

[www.kcha.org](http://www.kcha.org)

*Recycling Company:* Waste Management and Cedar Grove

*Recycling Rate:* 57%

*Type of Business:* Government Agency

### *Achievements:*

- Decreased paper use by 9% using Papercuts program.
- Has an environmental purchasing policy and conservation standard in place.
- Utilized Eco friendly construction of new buildings with features such as replaceable carpet squares, low flow/dual flush toilets and low flow sink aerators.
- Composts food scraps and food soiled paper in all kitchens.
- Has a strong education program for employees that includes conducting waste sorts and placing signage throughout the building.



## 2012: Rainier Industries

[www.rainier.com](http://www.rainier.com)

*Recycling Companies:* CWRR, Rainier Wood, Pacific Iron and Metal, Larid Plastics, RockTenn,

*Recycling Rate:* 70%

*Type of Business:*

Manufacturer of fabric and display products

### *Achievements:*

- ISO 14001 Certified
- Recycles a wide variety of materials. They worked hard to find markets for difficult to recycle items such as vinyl.
- They Share waste reduction and recycling results with employees.
- Use compostable products for any employee events.
- Containers for recycling are well labeled throughout their complex.



**Questions? Want More information? Contact the City of Tukwila**

<http://www.tukwilawa.gov/recycling/businessrecycling.html>

Or email the City of Tukwila at [recycle@tukwilawa.gov](mailto:recycle@tukwilawa.gov)

 **TUKWILA  
GreenWorks**

## 2011: United Stationers

[www.unitedstationers.com](http://www.unitedstationers.com)

*Recycling Company:* Rock Tenn

*Recycling Rate:* 84%

*Type of Business:* Wholesale business products distributor

### *Achievements:*

- Increased recycling rate from 51% to 84% through aggressive waste reduction and recycling strategies.
- Practice waste reduction strategies including: centralizing printing materials, reusing packaging materials and donating unwanted materials to local charitable organizations.
- Purchases recycled products including copier/printing paper, packing materials and packaging supplies. They also sell recycled products.
- Installed occupancy sensors and compact fluorescent lights to conserve energy.
- Formed a team to focus on green strategies for the business.



## 2010: Grainger

[www.grainger.com](http://www.grainger.com)

*Recycling Company:* Waste Management

*Recycling Rate:* 51%

*Type of Business:* Industrial supplies distributor

### *Achievements:*

- Recycled a variety of materials including: cardboard, paper, metal, plastic, glass, wood pallets, toner cartridges, fluorescent lamps, Styrofoam, batteries and organic waste.
- Operated an increasingly paperless environment to include electronic invoicing and other paperwork reduction practices.
- Utilized green cleaning products and policies.
- Installed hand dryers in bathrooms instead of using paper towels.
- Re-used materials such as boxes to reduce waste.
- Conserved water and energy through the use of low-flow urinals, timed faucets, point of use water heaters, retrofit fluorescent fixtures, installed occupancy sensors on lights, replaced thermostats with programmable thermostats and adjusted employee shifts. They estimate they have reduced energy costs from \$15,000 a month to \$8,000 a month as a result.



## 2009: Complete Office

[www.complete-office.com](http://www.complete-office.com)

*Recycling Company:* SeaDruNar

*Recycling Rate:* 81%

*Type of Business:* Office Supply company

### *Achievements:*

- Recycled 36,000 pounds of scrap wood and 100,000 pounds of paper/plastic and cardboard in 2009.
- Saved approximately \$2,300 per year by recycling materials.
- Changed warehouse lighting from metal halides to T5 lighting, to save \$2,400 per year in energy costs.
- Emailed environmental tips to employees and customers.
- Formed a green team with members of each department and senior management.
- Organized a Green Symposium for clients to promote green initiatives and educate on green products.
- Recycles paper, plastic, glass, aluminum, wood pallets, toner cartridges, fluorescent bulbs, Styrofoam, batteries and organic waste.
- More achievements on their "green website" [www.complete-office.com/gogreen.php](http://www.complete-office.com/gogreen.php)



## 2008 (2 winners): Red Dot

[www.reddotcorp.com](http://www.reddotcorp.com)

*Recycling Company:* SeaDruNar

*Recycling Rate:* 75%

*Type of Business:* Provide design & production equipment, commercial trucks, construction equipment & military vehicles.

### *Achievements:*

- Produced an environmental policy
- Held quarterly management meetings to review adherence to international & local environmental standards and recycling efforts
- Held environmental training for 416 employees (91%)
- Added approximately 200 recycling bins and recycling posters throughout two Tukwila facilities and improved collection practices
- Implemented battery recycling program
- Started "Green Squad"
- Won EPA's climate protection award
- Incorporated an e-climate update in weekly employee newsletter
- Phased out Styrofoam products
- Achieved a recycling rate of over 75% of materials including steel, commingled recycling and pallets





**2008: Starfire Sports**

www.starfiresports.com

Recycling Company: Allied Waste

Recycling Rate: 75%

Type of Business: Sports complex with 11 fields

**Achievements:**

- Added environmentally friendly turf to fields.
- Buys recycled office products.
- Reduced electricity use for lighting by 25%..
- Installed bathroom light sensors.
- Uses reclaimed water for fields.
- Purchased recycling containers to implement recycling on all soccer fields
- Increased recycling rate from 0% to 75% in one year!

**2007: Shasta Beverages**

www.shastapop.com or www.nationalbeverage.com

Recycling Company: Varied

Recycling Rate: 80%

Type of Business: Soft drink bottling company

**Achievements:**

- Strong recycling program with well-labeled, easily accessible containers throughout the plant.
- Recycling rate is over 80%
- Reuse of materials such as buckets, drums and pallets.
- Buckets often advertised on King County's IMEX (industrial materials exchange) program  
<http://www.govlink.org/hazwaste/business/imex/>
- Practices over 20 different waste reduction strategies.
- Continues prioritizing recycling and waste reduction.



**2006: Pacific Metal**

www.pacificmetal.com

Recycling Company: CWRR

Recycling Rate: 90%

Type of Business: Metals service center

**Achievements:**

- Within one year, started recycling cardboard, paper, plastic film, pallets, bottles and cans.
- Reduced garbage by 92% in two years
- Saved approximately \$6,000 in garbage disposal costs in the first year of the program.
- Involved staff by incorporating their ideas to make an effective recycling program.
- Continued success and enthusiasm about recycling.

